



NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 2
- Bend radii : R = 8

- 8 -02- 2016
ARCHIV

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✓ 24/12/2015

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	02	4x Ø10 → 4x Ø9.1 ±0.30	17557		
General tolerance (GT) in mm					
Size range					
Inspection dim.					
Auxiliary dim.					
GT coarse					
L 1 2 3 4	Date	Name	Blank no.		
1 2 4 6	16.12.2015	J.Fanteny			
Checked	21.12.2015	T.Malvert			
Auth'd	21.12.2015	R.Pelletier			
Mcheck	22.12.2015	J.LeCasse			
Material: S235JR following EN10025-2			Weight: in Kg		
Title: support			Prod. Scale		
light			1:1		
Drawing number: 11914010901			Sheet: 1 of 1		
Confidential document			Orig:		
Refer to protection notice ISO 9006			10174/14/02D/001/02		

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	+0.5/-0.5

Approved

10174/14/02D/001/02 A2